FSSC 22000
VERSION 7

MAIN CHANGES

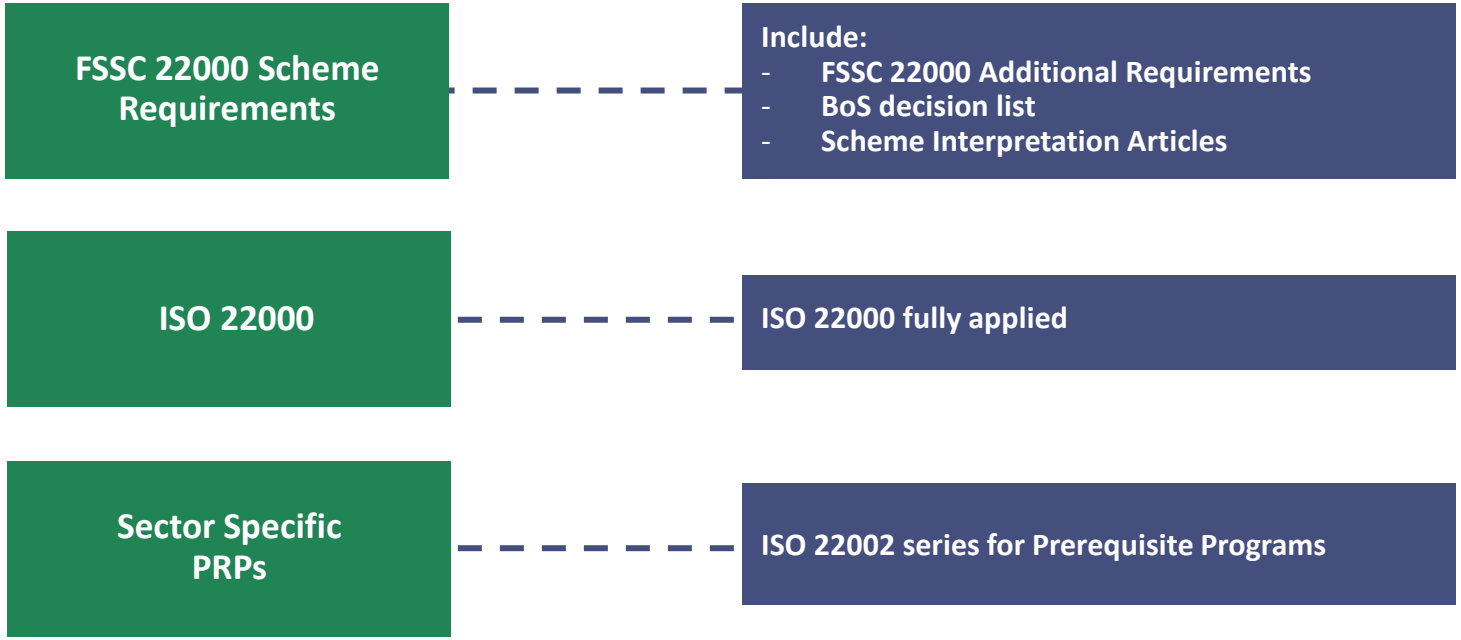


Gary Wills

October 2026

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STRUCTURE OF FSSC 22000

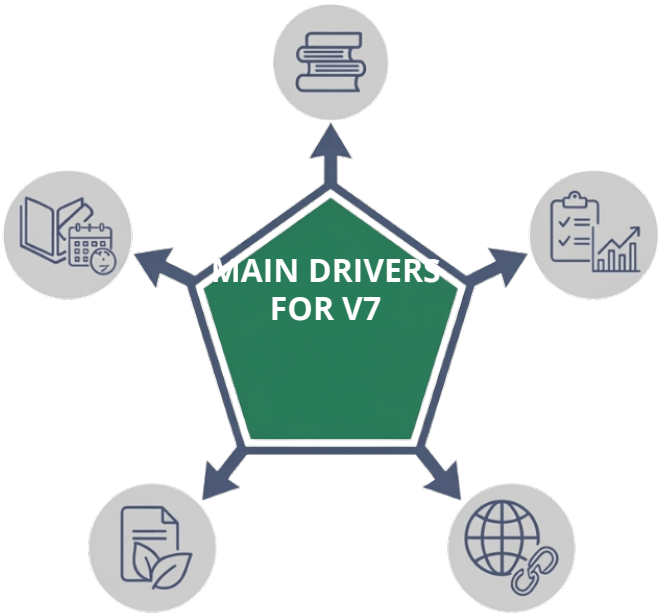


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OVERVIEW

Incorporating the new ISO 22002-x series on Prerequisite Programs

Editorial changes and amendments as part of continuous improvement



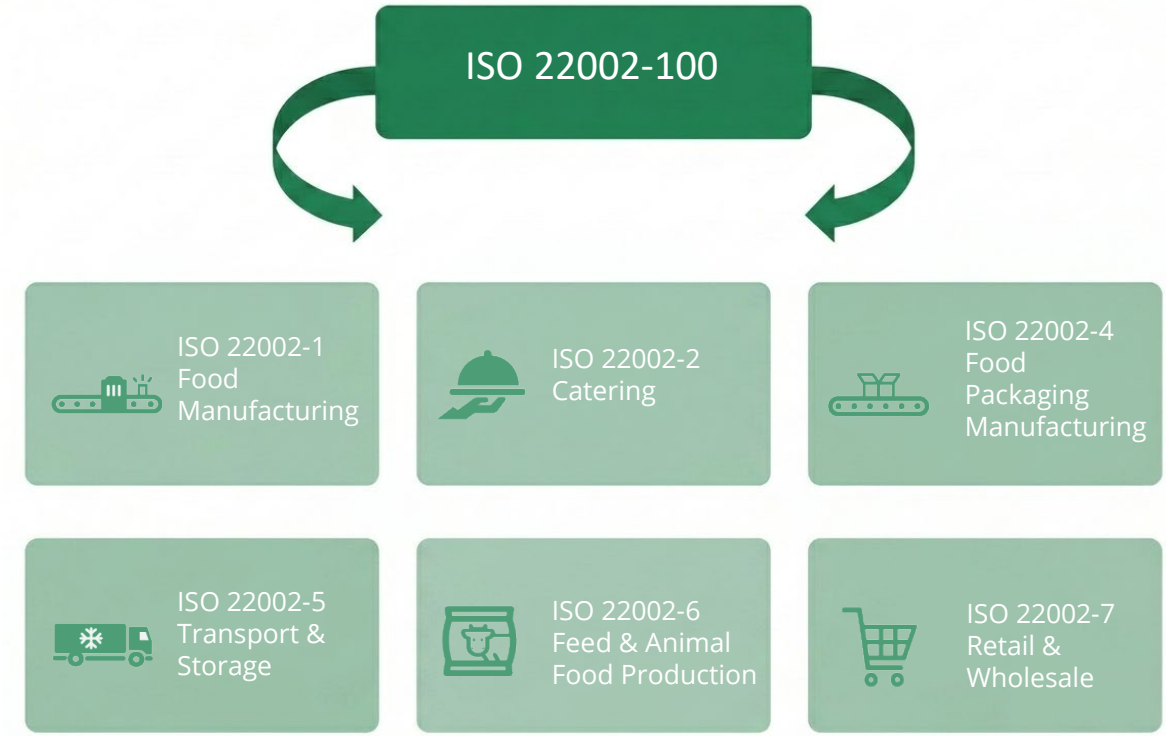
Alignment of the Certification Scheme with the GFSI benchmarking requirements 2024

Providing a more defined structure for the division of the food chain (sub)categories

Strengthening requirements to help organizations meet the Sustainable Development Goals (SDGs)

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NEW ISO 22002 STRUCTURE



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V7 SCHEME MAIN CHANGES

SCHEME STRUCTURE

No changes to the Scheme structure.

Five parts	Two appendices	Five annexes
➢ Part 1 – Scheme overview ➢ Part 2 – Requirements for organizations to be audited ➢ Part 3 – Requirements for the certification process ➢ Part 4 – Requirements for Certification Bodies ➢ Part 5 – Requirements for Accreditation Bodies	Definitions and normative references	➢ Annex 1 – CB Certificate scope statements ➢ Annex 2 – CB Audit report requirements ➢ Annex 3 – CB Certificate templates ➢ Annex 4 – AB Accreditation certificate ➢ Annex 5 – CB Requirements for the use of ICT

PART 1 - OVERVIEW

No changes to the scope coverage of the Scheme

(Sub)Category	Description
BIII	Pre-process handling of plant products
C0	Animal – Primary conversion
CI	Processing of perishable animal products
CII	Processing of perishable plant-based products
CIII	Processing of perishable animal and plant products (mixed products)
CIV	Processing of ambient stable products
D	Processing of feed and animal food
E	Catering / Food service
FI	Retail / Wholesale / E-commerce
FII	Brokering / Trading / E-commerce
G	Transport and storage services
I	Production of packaging material
K	Production of Bio/chemicals

SUB(SUB) CATEGORIES

- **C0 Animal Primary Conversion**
  - C0-1 Cattle, sheep & goats, pigs, poultry & game
  - C0-2 Fish, molluscs and crustaceans
- **C1 Processing of animal products**
  - C1-1 Red and white meat
  - C1-2 Fish, molluscs and crustaceans
  - C1-3 Dairy
  - C1-4 Egg & Egg Products

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SUB(SUB) CATEGORIES

- **CIV Processing of ambient stable products**
  - CIV-1 Thermal and/or pressure processed products including pasteurization, commercial sterilization
  - CIV-2 Dried food and ingredients (sugar, salt, spices, flour)
  - CIV-3 Preserved/self-preserved foods and ingredients (high acid foods, low water activity foods, high sugar/brix foods, foods preserved with preservatives) e.g. vinegar, sauces, preserves, pickles, fermented products, soy sauce, raw/unpasteurized honey. Excludes products under CIV-1.
  - CIV-4 Extruded, bakery and confectionary products
  - CIV-5 Vegetable or animal fats & oils
  - CIV-6 Beverages (Including alcoholic beverages)

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SUB(SUB) CATEGORIES

- I **Production of packaging material**
  - I-1 Plastics (Rigid & Flexible)
  - I-2 Paper & board
  - I-3 Metal
  - I-4 Glass
  - I-5 Other: Wood, cork, string, tape, ink, etc.
- K **Production of Biochemicals**
  - K-1 Processing aids, additives, colours, flavours, gases, vitamins, food supplements
  - K-2 Biocultures and enzymes

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PART 2 REQUIREMENTS FOR ORGANIZATIONS

PART 2 – MAIN CHANGES

- **ISO 22002-X:2025 series** as new normative documents replacing the ISO/TS 22002-X series and PAS 221
- Clarified **ISO 22000 amendments** are included and covered by the Scheme















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IMPACT OF THE CHANGE

- Clause numbers changed
  - ✓ Organizations will need to adjust PRPs & documentation to align with the new structure (Part 100 + Sector/s);
- The Sector parts only include requirements over and above those defined in Part 100.
  - ✓ Example as per extract from **ISO 22002-1:2025(en)**

4.2 Environment

The requirements in ISO 22002-100 shall apply.

4.3 Construction and layout

The requirements in ISO 22002-100 shall apply.
Drains shall not pass over processing lines.
Drainage direction shall not flow from a contaminated area to a clean area.

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CHANGES IN CLAUSES

ISO/TS 22002-1:2009		ISO 22002-1:2025		ISO 22002-100:2025	
4	Construction & layout of buildings	4	Construction & layout of buildings	4	Construction & layout of buildings
5	Layout of premises & workspace	5	Design & layout of facilities & workspaces	5	Design & layout of facilities & workspaces
6	Utilities – air, water, energy	6	Utilities	6	Utilities
7	Waste disposal	8	Waste, FLW management & recycling	8	Waste, FLW management & recycling
8	Equipment suitability, cleaning & maintenance	9	Equipment suitability & maintenance	9	Equipment suitability & maintenance
9	Management of purchased materials	10	Management of purchased materials	10	Management of purchased materials

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PART 2 – MAIN CHANGES

NEW requirement 2.5.13 (g): Product Design and Development

g) Organizations that design primary packaging/packaging material shall take the following principles into consideration when developing new products or making changes to packaging, as applicable:

i. *Effective containment and protection of the product from spoilage and damage throughout all steps in the supply chain.*
ii. *Preserve and extend the shelf life of the product being packed.*
iii. *Minimize food loss and waste.*
iv. *Clear communication to consumers on how to handle, store, and prepare food.*

Where any of the above-mentioned principles are incorporated, it shall not negatively impact on food safety.

This requirement is based on aspects of the AIP Save Food Packaging design principles that have been globalized by WPO

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PART 2 – MAIN CHANGES

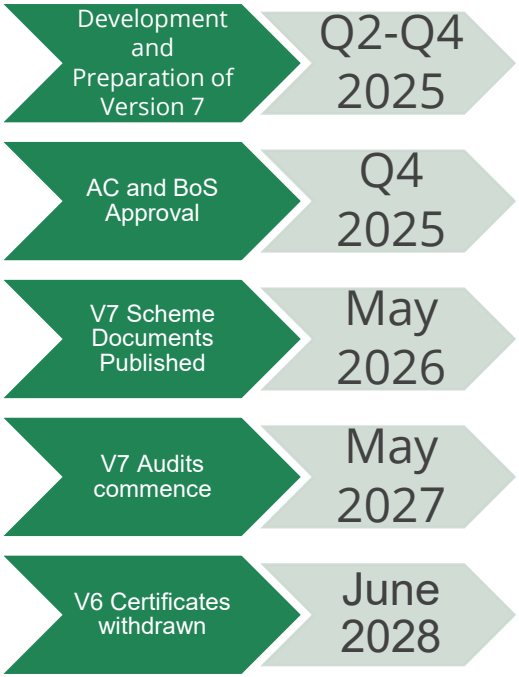
NEW requirement 2.5.13 (g) based on:



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V7 UPGRADE PROCESS

TIMING OF THE UPGRADE PROCESS



- V7 of FSSC 22000 published, including a main changes version.
- 12-month transition window to allow organizations and CBs to prepare for the new Version.

WORKING WITH YOUR CERTIFICATION BODY

- Audit Duration Calculations will be reviewed according to V7

- CB can either
  - Issue a new contract to V7, or
  - Issue a V7 addendum to the existing V6 contract to cover the new requirements in the Scheme.

- The audit duration requirements will be implemented recalculated/reconfirmed

- No additional audit time is required for the upgrade audit*

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STRATEGIES FOR SUCCESS

DOCUMENTS AND SUPPORT

- Version 7 Scheme Documents
- Change document and Requirements for Upgrade
- Public Webinars
- Guidance Documents
  - Will be available for free download and in multiple languages
- Interpretation articles
- Newsletter – *sign-up required*
- Scheme documents - FSSC
- FSSC 22000 Version 7 FAQ - FSSC



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